Attorney's	Docket	No

P-3009.2

COMBINED DECLARATION AND POWER OF ATTORNEY

(ORIGINAL, DESIGN, NATIONAL STAGE OF PCT, SUPPLEMENTAL, DIVISIONAL, CONTINUATION OR CIP)

As a below named inventor, I hereby declare that:

TYPE OF DECLARATION

This	declaration	is	of	the	following	type:	(check	one	applicable	item	below)
------	-------------	----	----	-----	-----------	-------	--------	-----	------------	------	--------

<u>X</u>	original design supplemental
NOTE:	If the declaration is for an international Application being filed as a divisional, continuation or continuation-in-part application do <u>not</u> check next item; check appropriate one of last three items.
	national stage of PCT
NOTE:	If one of the follow 3 items apply then complete and also attach ADDED PAGES FOR DIVISIONAL, CONTINUATION OR CIP.
	divisional continuation continuation (CIP)

INVENTORSHIP IDENTIFICATION

WARNING: If the inventors are each not the inventors of all the claims an explanation of the facts, including the ownership of all the claims at the time the last claimed invention was made, should be submitted.

My residence, post office address and citizenship are as stated below next to my name, I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

TITLE OF INVENTION

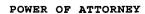
METHOD OF MAKING CORRUGATED PART

SPECIFICATION IDENTIFICATION

the specification of which: (complete (a), (b) or (c))	
(a) X is attached hereto.	
(b) was filed on as Serial No.	r
Express Mail No., as Serial No. not yet known	and
was amended on (if applicable).	

NOTE: Amendments filed after the original papers are deposited with the PTO which contain new matter are not accorded a filing date by being referred to in the declaration. Accordingly, the amendments involved are those filed with the application papers or, in the case of a supplemental declaration, are those amendments claiming matter not encompassed in the original statement of invention or claims. See 37 CFR 1.67.

(c) was described and claimed in PCT International Application No. filed on and as amended under PCT Article 19 on (if any).
ACKNOWLEDGEMENT OF REVIEW OF PAPERS AND DUTY OF CANDOR
I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.
I acknowledge the duty to disclose information which is material to the examination of this application in accordance with Title 37, Code of Federal Regulations. \S 1.56(a).
In compliance with this duty there is attached an information disclosure statement 37 CFR 1.97.
PRIORITY CLAIM
I hereby claim foreign priority benefits under Title 35, United States Code, § 119 of any foreign application(s) for patent or inventor's certificate or of any PCT international application(s) designating at least one country other than the United States of America listed below and have also identified below any foreign application(s) for patent or inventor's certificate or any PCT international application(s) designating at least one country other than the United States of America filed by me on the same subject matter having a filing date before that of the application(s) of which priority is claimed.
(complete (d) or (e))
(d) \underline{X} no such applications have been filed.
(e) such applications have been filed as follows
NOTE: Where item (c) is entered above and the International Application which designated the U.S. claimed priority check item (e), enter the details below and make the priority claim.
EARLIEST FOREIGN APPLICATION(S), IF ANY FILED WITHIN 12 MONTHS (6 MONTHS FOR DESIGN) PRIOR TO THIS U.S. APPLICATION
COUNTRY APPLICATION NUMBER DATE OF FILING PRIORITY CLAIM (day, month, year) UNDER 37 USC 119
ESNO
YESNO
YESNO
YESNO
YESNO
ALL FOREIGN APPLICATION(S), IF ANY FILED MORE THAN 12 MONTHS (6 MONTHS FOR DESIGN) PRIOR TO THIS U.S. APPLICATION



As a named inventor, I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and transact all business in the Patent and Trademark Office connected therewith. (List name and registration number)

E.J.	Biskup	18,987	W.H.	Francis	25,335	J.P.	Moran	20,941
R.C.	Collins	27,430	A.M.	Grove	39,697	S.L.	Permut	28,388
P.J.	Ethington	17,299	R.W.	Hoffmann	33,711	W.J.	Schramm	24,795
J.C.	Evans	20,124	E.T.	Jones	40,037	R.L.	Stearns	36,937
R.L.	Farris	25,112	J.F.	Learman	17,069	J.D.	Stevens	35,691
F.J.	Fodale	20,824	J.K.	McCulloch	17,452	C.R.	White	20.494
W.H.	Griffith	16,706	W.J.	Waugaman	20,304	M.J.	Schmidt	43,904

SEND CORRESPONDENCE TO

DIRECT TELEPHONE CALLS TO: (Name and Telephone Number)

Reising, Ethington, Barnes, Kisselle Learman & McCulloch, P.C. 201 W. Big Beaver Road, Ste. 400 P.O. Box 4390 Troy, MI 48099-4390

John C. Evans (248) 689-3500

DECLARATION

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application of any patent issued thereon.

SIGNATURE (S)

Full name of sole or first nventor Thomas M. D'Angelo
Inventor's signature Wonky Park
Date March 17, 2000. Country of Citizenship United States
Residence 315 North Evergreen
Plymouth, Michigan 48170
Full name of second joint inventor,
Inventor's signature
Date Country of Citizenship
Residence
·

(Declaration and Power of Attorney [1-1] page 3 of 4)

٠	injunt inventors. Number of
	Signature for third and subsequent joint inventors. Number of pages added
	Signature by administrator(trix), executor(trix), Signature by administrator(trix), executor (trix), Signature by administrator(trix), executor (trix), executo
	Signature for inventor who refuses to sign or cannot be reached by person authorized under 37 CFR 1.47. Number of pages
	added
	* * *
	Added pages to combined declaration and power of attorney for divisional, continuation, or continuation-in-part (CIP) application. Number of pages added
	Number of pages 1
The state of the s	* * *
The Talk of the time and the talk of the	Authorization of attorney(s) to accept and follow instructions from representative.
	* * *
	If no further pages form a part of this Declaration then end this Declaration with this page and check the following item
	Declaration with this page. x This declaration ends with this page.
1,2	